

Process Cycle Time Comparison



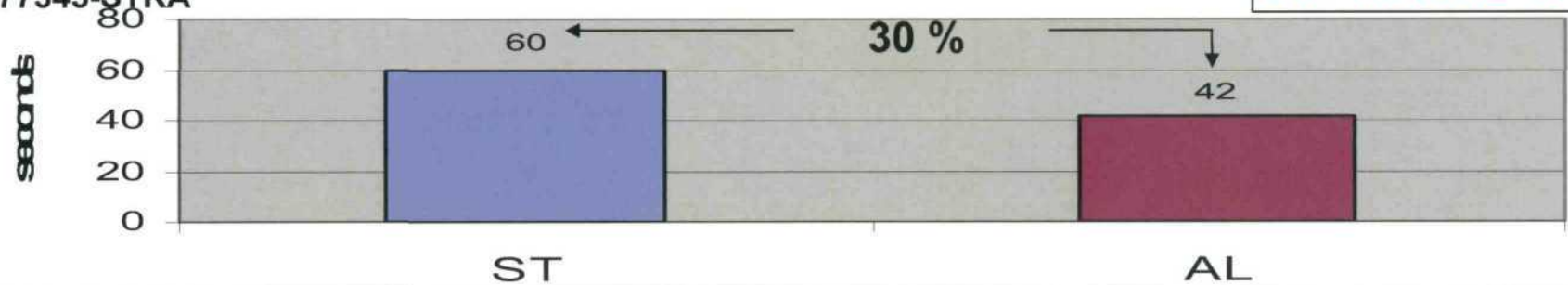
77345-STKA

Cycle Time Comparison of Mold Builds

P20 Steel vs Aluminum Alloy



Part Temp in deg F
ST - 110 vs AL - 87



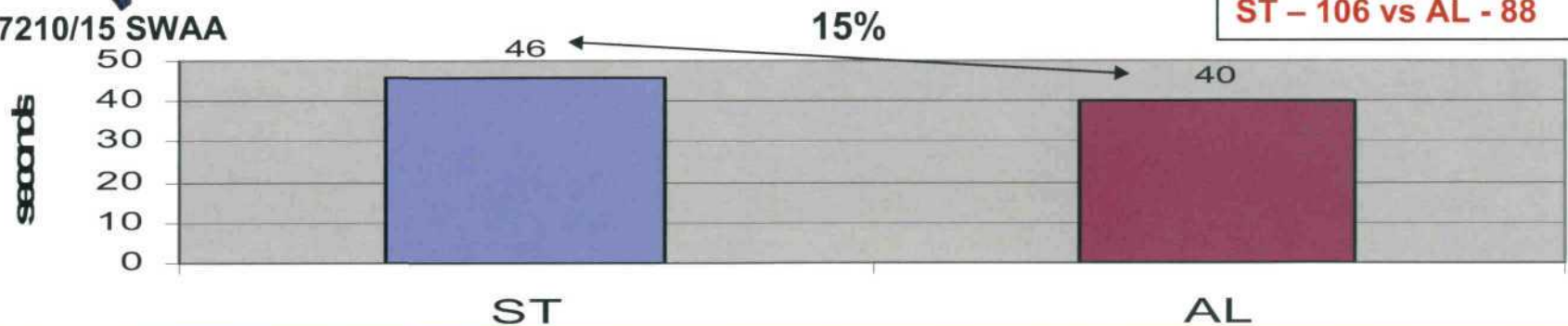
77210/15 SWAA

Cycle Time Comparison of Mold Builds

P20 Steel vs Aluminum Alloy



Part Temp in deg F
ST - 106 vs AL - 88



Cycle Time Savings when comparing Steel Mold -vs- Aluminum Alloy Mold