Cycle Time Comparison of Mold Builds
2PX Rear Tray (P20 vs AL Alloy)

Part Temp in deg F
ST - 130 vs AL - 100

Cycle Time Savings when comparing Steel Mold -vs- Aluminum Alloy Mold

Steel: Cycle Time = 96 seconds
AL Alloy: Cycle Time = 79 seconds

Cycle Time Savings = 21%