

# Texturing and Repair Results

	Evaluation Item	2XXX Series	7XXX Series	
		Cast M1	Alumold	QC10
	Texturing	●	●	●
	Repairability (As compared to Steel)	●	▲	▲
H402 Grain	Welding Repair	●	▲	▲
	Freeze Plug	●	●	●
H390 Grain	Welding Repair	●	▲	▲
	Freeze Plug	●	●	●
Non - Grain	Welding	●	●	●

- Good
- ▲ Needs Improvement
- ✗ Poor

**Working with Material Vendors to improve Weldability for 7XXX series Alloy**