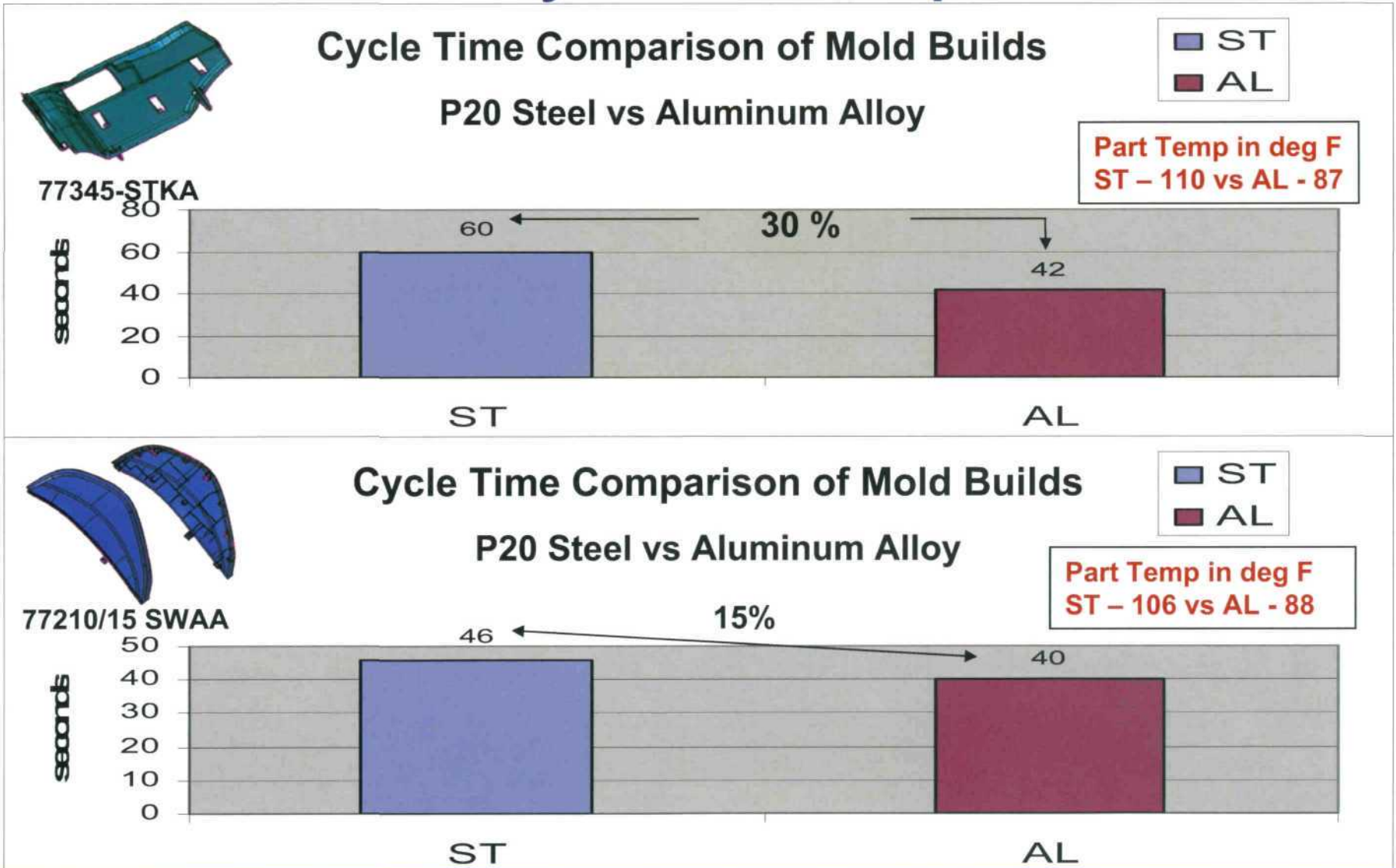


Process Cycle Time Comparison



Cycle Time Savings when comparing Steel Mold -vs- Aluminum Alloy Mold